

Journal of Pharma Research Available online through

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Studies on Physicochemical Quality of fruit Yoghurtprepared from different levels of Goat milk and Apple pulp

J. David*

Department of Dairy Technology, Sam Higginbottom Institute of Agriculture, Technology and Sciences, Allahabad-211007.

Received on: 18-02-2016; Revised and Accepted on: 04-03-2016

ABSTRACT

Yoghurt is a snow white, custard like fermented milk product, obtained through the controlled lactic acid fermentation of milk by Lactobacillus bulgaricus and Streptococcus thermophiles . A study was undertaken by using different levels of Goat milk and Apple pulp i.e. T₁(90:10), T₂(85:15), T₃(80:20) respectively. Experimental fruit yoghurt mix was standardized to 4.0% fat, 11.5% solids not fat, 10% sugar and 2% culture adjusted to 25.2% total solids. The highest mean value for carbohydrate percentage in fruit yoghurt from apple pulps was found in T₂ (17.29). The highest mean value for fat percentage was found in T₀ (3.62). The highest mean value for total solids percentage was found in T₁(25.50). The fruit yoghurt obtained from T₃ (80:20) ratio was the best product among all treatments. Thus, as far as product acceptability judged by organoleptic evaluation, the treatment can be rated as $T_3 > T_0 > T_2 > T_1$.

Keywords: Goat milk, Apple pulp, Fruit yoghurt.

INTRODUCTION

 ${f F}$ ermented milk products have been the essential part of our food consumption; since ancient times. The symbiosis of two most important microorganisms, i.e., Lactobacillus bulgaricus and Streptococcus thermophiles resulted in lactic acid fermentation to convert milk into a fermented milk product known as Yoghurt. It is an exotic product but now very much accommodated as an Indian fermented milk product, because of its nutritional and therapeutic value like Dahi "curd". Yoghurt is a low caloric diet.it can serve as an alternative source of calcium for people , who are lactose intolerant.it can help in stimulation of immune system, reduction in bacterial enzymes and reduction of serum cholesterol.it also help in anti-tumor activity. Folic acid and vitamin B synthesis and enhance mineral bioactivity (David, 2012). Yoghurt is a famous fermented dairy product which plays an important role in preventing gastrointestinal infections which causes diarrhea. It also reduces the chances of cancer and lowers the blood cholesterol (Gilliland, 1979). Mudgal and Devendra (1999) remarked that after cow, buffalo ,is the most important dairy species. In India, goat's milk in general is considered to be inferior to cow's or buffalo's milk and is entirely use for beverage purpose. Yoghurt prepared from goat milk has been widely accepted for infants and convalescents because of its easy digestibility. Goat milk is more digestible than cow and buffalo's milk because smaller average size of the fat globules (Jennes and Patton 2005). Goat milk yoghurt did not show any whey off but preferred for its smooth body and texture and sharp flavour. By the addition of fruit pulps in yoghurt its nutritional content viz. proteins and vitamins enhanced without compromising its palatability. This filler will also give nutritious product at an economic rate, which will make the product further popular in domestic and international market. In this study effort has been made to prepare good quality yoghurt from goat milk and apple pulp using the technique of manufacture as recommended by Balasubramanyam, et. al, (1991).

*Corresponding author: J. David

Department of Dairy Technology, Sam Higginbottom Institute of Agriculture, Technology and Sciences, Allahabad-211007. *E-Mail: profjohndavid06@gmail.com

MATERIAL AND METHODS

Research Article

ISSN: 2319-5622

 ${f F}$ irst of all fresh goat milk was collected and standardized for 4% fat and 11.5% SNF using spray dried skim milk powder. Then the milk was heated at 85°C for 5 minutes. Sugar was added @ of 10% of milk. It was then cooled at 42°C. Milk was then inoculated with 2% culture. At this stage apple pulp was added @ 10, 15 and 20%. The mix was then sent for incubation at 42°C. After that yoghurt was filled in the cups and sent for storage under refrigeration. Thus the yoghurt was ready (Fig. 1).

Table No. 1: Details of different treatments for makingApple pulp fruit Yoghurt

Materials(%)	Different treatmentsApple pulp fruit Yoghurt					
	T_0	T_1	T_2	T_3		
Goat milk	100	90	85	80		
Applepulp	-	10	15	20		

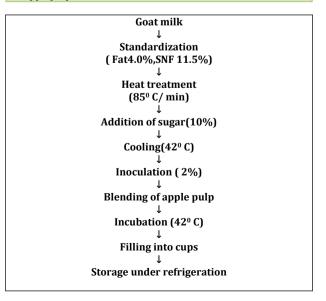


Fig. 1: Flow chart for preparation of Apple pulp fruit Yoghurt

Statistical analysis:

The data obtained on different aspects as per plan were tabulated and statistically analyzed as per **Chandel (1991)**.

RESULTS AND DISCUSSION

Average of different physicochemical properties of the Control and Apple pulp fruit Yoghurt:

Carbohydrates: The highest mean value for carbohydrate percentage in fruit yoghurt from apple pulps was found in $T_2(17.29)$, followed by $T_3(17.22)$, $T_1(16.37)$ and $T_0(15.51)$. There were significant differences among the treatments.F value was 29.493,

indicating significant effect of treatment on carbohydrate percentage.

Protein percentage: The highest mean value for protein percentage was found in $T_0(3.49)$ followed by $T_1(3.45)$, $T_2(3.41)$, and $T_3(3.35)$. There were no significant differences found among the treatments. F value was 1.889, indicating no significant effect of treatment on protein percentage.

Fat percentage: The highest mean value for fat percentage was found in $T_0(3.62)$ followed by $T_1(3.28)$, $T_2(3.02)$ and $T_3(3.0)$. There were significant differences found among the treatments. F value was 51.872, indicating significant effect of treatment on fat percentage.

Table No. 2: Average of different physicochemical parameters of the Control and Apple pulp fruit Yoghurt.

Parameters(%)	Control andapple pulp fruit Yoghurt				F value	C.D.
	T_0	T_1	T_2	T_3		
Carbohydrate	15.51	16.37	17.29	17.22	29.493*	0.47
Protein	3.49	3.45	3.41	3.35	1.889**	-
Fat	3.62	3.28	3.02	3.00	51.872*	0.12
Ash	0.71	0.67	0.67	0.63	13.231*	0.02
Acidity	0.72	0.73	0.77	0.82	29.766*	0.02
Total Solids	24.20	25.50	25.26	25.04	22.55*	0.31

^{*} Significant at 5 % level;

Ash percentage:

The highest mean value for ash percentage was found in $T_0(0.71)$ followed by $T_1(0.67)$, $T_2(0.67)$ and $T_3(0.63)$. There were significant differences found among the treatments.F value was13.231, indicating significant effect of treatment on ash percentage.

Acidity:

The highest mean value for acidity percentage was found in $T_3(0.82)$ followed by $T_2(0.77)$, $T_1(0.73)$ and $T_0(0.72)$. There were significant differences found among the treatments.F value was 29.766, indicating significant effect of treatment on acidity percentage.

Total solids:

The highest mean value for total solids percentage was found in $T_1(25.50)$ followed by $T_2(25.26)$, $T_3(25.04)$ and $T_0(24.20)$. There were significant differences found among the treatments.F value was22.55, indicating significant effect of treatment on total solidspercentage.

Thus, it showed that different levels of goat milk and apple pulp have a great impact on the quality of fruit yoghurt.

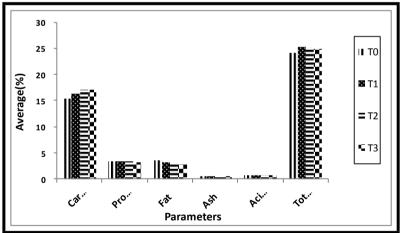


Fig. 2: Average of different physiochemical parameters of Control and Apple pulp fruit Yoghurt

Average of different Microbial Parameters of the Control and Apple pulp fruit Yoghurt:

Table 3 showed the highest mean value for yeast and mold count in fruit yoghurt was found in $T_1(8.4)$, followed by

 $T_2(7.6)$, $T_3(7.2)$ and $T_0(7.0)$. There were no significant differences found among the treatments. There were no coliform found in all the treatments, thus indicated proper hygiene was followed during the trials

Table No. 3: Average of different Microbial Parameters of the Control and Apple pulp fruit Yoghurt.

Parameters	Contro	l andapple	F value	C.D.		
	T_0	T ₁	T_2	T_3		
Yeast and mold count (102)cfu/g	7.00	8.4	7.60	7.20	2.43*	-
Coliform count (101)cfu/g	Nil	Nil	Nil	Nil	Nil	Nil

^{*} Significant at 5 % level;

CONCLUSION

to manufacture fruit yoghurt. Fruit yoghurt contain 20% apple pulp $\{T_3\}$ found to be best among all the treatments.

The results obtained from the statistical analysis revealed that the goat milk and apple pulp can be satisfactorily used

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^{**} Non-significant at 5 % level

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How to cite this article:

J. David: Studies on Physicochemical Quality of fruit Yoghurtprepared from different levels of Goat milk and Apple pulp, J. Pharm. Res., 2016; 5(2): 15-17.

Conflict of interest: The authors have declared that no conflict of interest exists.

Source of support: Nil